SAMIL __



TECHNOLOGY



BEST PARTNER FOR YOUR BUSINESS

Table of Stainless Steel Products & Grade Selection

Austenitic Stainless Steel

As the most commonly used, Austenitic stainless steel is non-magnetic; and contains both chromium and nickel, which increases corrosion resistance and ease of fabrication.



Austenitic Product			Typical	Characteristics	Applicantions
Grade	Finished	Thick	Component	onaracteristics	Applications
201	2D , 2B	0.3-3.0	16Cr 6Ni	High strength	Hose Clamps, Sinks
	ВА	0.3-1.6	0.15C		
201L	2D , 2B	0.3-3.0	16Cr 6Ni 0.03C	Good corrosion and sensitization resistance, high weldability	Safety Shoes , Industrial Strapping
	ВА	0.3-1.6			
202	2D , 2B	0.3-3.0	19Cr 6Ni	Good corrosion resistance and formability, high weldability, excellent cleanability	Home appliance, food tank, building and transportation industries
	ВА	0.3-1.6			
204C	2D , 2B	0.3-3.0	18Cr 2Ni 1Mo 0.10C	Excellent corrosion and pitting resistance, high strength at high temperature by adding molybdenum	Food processing industry, boiler, heat exchanger
	ВА	0.3-1.6			

Austenitic Product			Typical	Characteristics	Applicantions
Grade	Finished	Thick	Component	Characteristics	Applicantions
301	2D , 2B	0.3-3.0	16Cr 6Ni	High strength	Seat belt, spring
	ВА	0.3-1.6	0.15C		
304	2D , 2B	0.3-3.0	100 0111	Good corrosion resistance and formability,	Home appliance, food tank, building and transportation industries
	ВА	0.3-1.6	18Cr 8Ni	high weldability, excellent cleanability	
304L	2D , 2B	0.3-3.0	18Cr 8Ni	Good corrosion and sensitization resistance, high weldability	Tube, hollowware, home appliance
	ВА	0.3-1.6	0.03C		
316	2D , 2B	0.3-3.0	16Cr 10Ni	Excellent corrosion and pitting resistance, high strength at high temperature by adding molybdenum	Food processing industry, boiler, heat exchanger
	ВА	0.3-1.6	2Mo		
316L	2D , 2B	0.3-3.0	16Cr 10Ni	Excellent intergranular corrosion resistance,	Chemical industry, truck tanks, hot water tank
	ВА	0.3-1.6	2Mo 0.03C	compared to Grade 316, with low carbon content	
321	2D , 2B	0.3-3.0	17Cr 9Ni Ti	Increase intergranular corrosion resistance by adding titanium	Heat exchanger
	ВА	0.3-1.6			
304J1	2D , 2B	0.3-3.0	15Cr 6Ni Cu	Excellent formability by adding copper	Suitable for deep drawing applications
	ВА	0.3-1.6			

[C = Carbon, Cr = Chromium, Cu = Copper, Mo = Molybdenum, Nb = Niobium, Ni = Nickel, Ti = Titanium]



^{*} Some grades are during the development process or under the testing process.

Ferritic Stainless Steel

This is a magnetic type of stainless steel, having low carbon content and containing chromium as a main element. With a slightly higher yield strength than Austenitic grades, Ferritic stainless steel finds greater use where there is a risk of stress-corrosion cracking. Furthermore, some ferritic grade content of Titanium or Niobium are call "stabilize grade" with improved weldability and corrosion resistance.

Ferritic products: Grades 409L, 430, 439, 441, 430M2, 445NF, 436L, 436J1L, and 430J1L, are available in 2D, 2B and BA surface finished..

[2D = Cold-Rolled Dull Finished; 2B = Cold-Rolled Bright Finished; BA = Bright Annealed]

Ferritic Products		Typical	Characteristics	Applicantions	
Grade	Finished	Thick	Component	Gilal actel istics	Applicatitions
409L	2D , 2B	0.3-3.0	10.5Cr Ti	Good weldability and formability, high- temperature oxidation resistance	Exhaust pipe
	ВА	0.3-1.6			
410L	2D , 2B	0.3-3.0	11Cr 0.03C	Good formability, bendability and high- temperature oxidation resistance	Automotive industry, boiler, industry machinery components
	ВА	0.3-1.6			
430	2D , 2B	3 0.3-3.0	16Cr	Moderate formability, high corrosion resistance	Home appliance, washing machine
	ВА	0.3-1.6			
439	2D , 2B	0.3-3.0	17Cr Ti	High corrosion resistance and high- temperature oxidation resistance	Exhaust pipe, hot water tank
	ВА	0.3-1.6			
441	2D , 2B	0.3-3.0	18Cr TiNb	Good deep drawability, better resistance against roping, high thermal conductivity, low thermal expansion coefficiency	Washing machine, sink, kitchenware, decorative panel
	ВА	0.3-1.6			
444	2D , 2B	0.3-3.0	17Cr 2Mo	Great intergranular corrosion resistance and SCC resistance	Heat exchanger, Auto exhaust manifold
	ВА	0.3-1.6			
430M2	2D , 2B	0.3-3.0	16Cr Nb	Good formability, corrosion resistance, and weldability with low carbon and nitrogen content	Home appliance, hard disk drive
	ВА	0.3-1.6			
430RE	2D , 2B	0.3-3.0	16Tr Ci	Good formability and ridging resistance	Washing machine, sink, kitchenware
	ВА	0.3-1.6			
445NF	2D , 2B	0.3-3.0	20Cr	High corrosion resistance and good weldability	Kitchenware, elevator
	ВА	0.3-1.6	MoTiNb		
436L	2D , 2B	0.3-3.0	16Cr	Excellent corrosion resistance by adding	Exhaust pipe, hot water system
	ВА	0.3-1.6	MoTiNb	Molybdenum, good weldability	
436J1L	2D , 2B	0.3-3.0	17Cr MoTi	Excellent corrosion resistance and weldability; cost savings with lower molybdenum content, compared to Grade 436L	Automotive industry
	ВА	0.3-1.6			
430J1L	2D , 2B	0.3-3.0	19Cr Nb Cu	Good corrosion resistance and formability; high- temperature oxidation resistance, compared to Grade 430, by adding copper and niobium	Exhaust pipe, home appliance
	ВА	0.3-1.6			

[C = Carbon, Cr = Chromium, Cu = Copper, Mo = Molybdenum, Nb = Niobium, Ni = Nickel, Ti = Titanium]



^{*} Some grades are during the development process or under the testing process.



SAMIL TECHNOLOGY (THAILAND) CO., LTD.

2/15 Moo.1T. Nongkham A.Sriracha Chonburi 20230 Tel. 038-480258 Fax. 038-480258 Email.samilaxon@gmail.com